

ML40/240

- Combination Lathe
- Swing: 39.7"
- Spindle Bore: 6.02"
- Control : 8200-B



Shown with options



MILLTRONICS USA
LET'S INVENT

SPECIFICATIONS:

CAPACITY:	
X/Z Travels	21 / 240" (550 / 6000 mm)
Swing Over Bed	39.7" (1010 mm)
Swing Over Gap	50" (1280 mm)
Gap Distance	14.6" (370 mm)
Swing Over Cross Slide	26.6" (675 mm)
SPINDLE:	
Spindle Nose	A2-11
Spindle Bore	6.02" (153 mm)
Spindle Range	10-900 RPM
	Low Range 10-375 High Range 10-900
AC Spindle Motor	35/25 HP (26/18 kW) 2 Speed
Spindle Torque	1850 ft-lbs (2500 N.m)

TAILSTOCK:	
Tailstock Quill Travel	9" (230 mm)
Tailstock Quill Diameter	4.92" (125 mm)
Tailstock Quill Taper	MT6

AUTOMATIC TURRET:	
Number of Tools	8
Tooling Size	1.5" (38 mm)
Boring Bar Capacity	2" (50 mm)
Tool Selection	Bi-directional

MOTION:	
X/Y/Z Axis Rapid Traverse Rate	500 IPM (12.7 m/min)
Max. Cutting Feed Rate	100 IPM (2540 mm/min)
X Axis Ballscrew Diameter	1.57" (40 mm)
Y Axis Ballscrew Diameter	3.15" (80 mm)
Positioning Accuracy	+/- 0.00025" (+/- 0.0063 mm)
Repeatability	0.00039" (0.010 mm)
Axis Thrust Force X, Z	6700 lbs (3000 kg)

GENERAL:	
Machine Height	90" (2286 mm)
Floor Space Required (W x D)	350 x 110" (8890 x 2794 mm)
Machine Weight	33,300 lbs (15,000 kg)
Power Required	48 KVA / 125 amps
Voltage Required	208-240 Volts / 3 Phase



8200-B CNC

The new standard of control

With its conversational programming, onscreen help, intuitive menus, color graphics and prompted tool settings, the 8200-B CNC helps new operators train faster and become more productive sooner. Shops can choose either conversational, G-code programming, or download tool paths created with a CAM system - whatever is the most efficient way to produce the required part.

CONTROL STANDARDS:

- PC-based 8200-B CNC includes 1 GB parts storage memory
- Enhanced CPU with Block processing speed of 2000 bps with enhanced jerk control and look ahead
- Conversational plus G & M code programming including coordinate rotating, scaling, mirror image, thread mill engraving, helical interpolation, auto routines, and user definable macros with trig assist and irregular pocket clearing
- 12" LCD active matrix color display
- Auto DXF file import
- 3D part and wire frame tool path graphics plus solid modeling graphics
- Management software that allows editing of very large programfiles at the machine
- Spindle loader meter
- User definable macros with trig assist
- USB connectivity
- MTConnect compliant
- Networking

MACHINE FEATURES:

MACHINE STANDARDS:

- Fully ground square box ways with Turcite
- Automatic metered lubrication with low lube fault
- Flood coolant pump with nozzle
- Chuck guard with safety switch
- Tail stock with adjustable quill and safety switch
- Precision ground ball screws
- Heavy duty metal enclosure with full front guarding and sliding doors
- Chip drawer chip containment system
- Gap bed design
- Door interlock safety switch
- Handwheel controlled program execution
- Dual electronic handwheel for teach, manual or automatic operation
- Single spare "M" function and CNC "wait" channel
- Work lamp
- End of cycle light
- Remote electronic handwheel
- Tail stock latch and auto-position
- Edit key lock out switch
- 8 position turret
- High torque AC digital servo drives
- Rear chuck mount
- UL certified

MACHINE OPTIONS:

- Roller type steady rest
- Follow rest
- Manual chucks
- Hydraulic chuck packages
- Chip conveyor

SPINDLE OPTIONS:

Spindle Nose	A2-15
Spindle Bore	10" (254 mm)
Spindle Range	10-750 RPM
	Low Range 10-375 High Range 10-750
Spindle Nose	A2-20
Spindle Bore	14" (355 mm)
Spindle Range	10-500 RPM
	Low Range 10-375 High Range 10-500

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